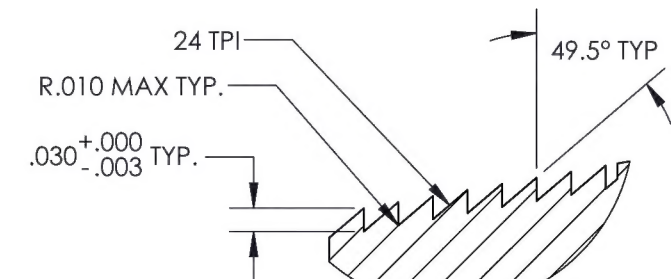
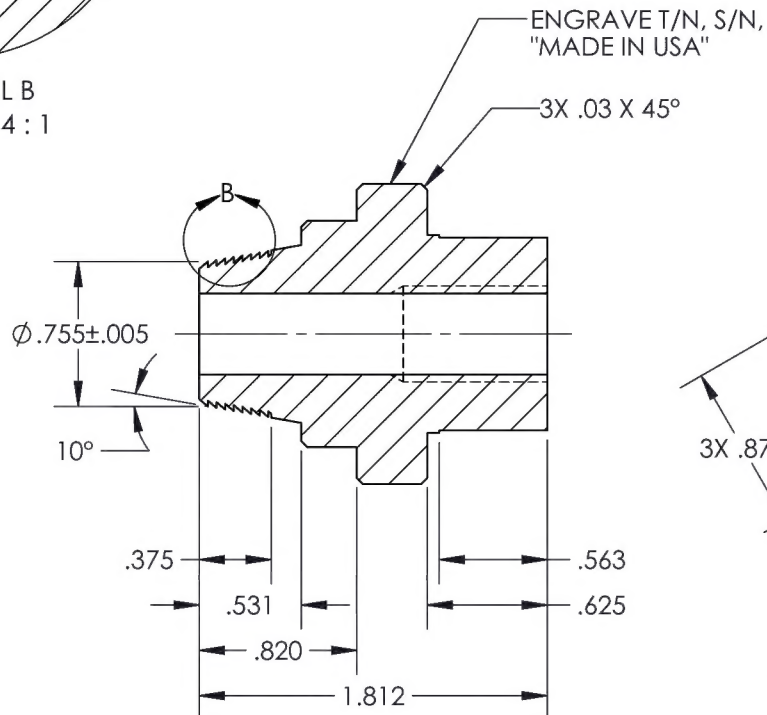
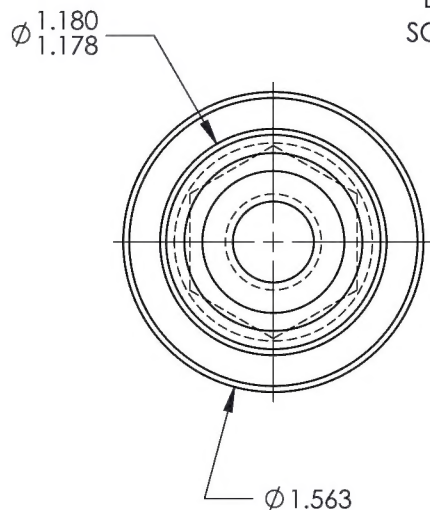


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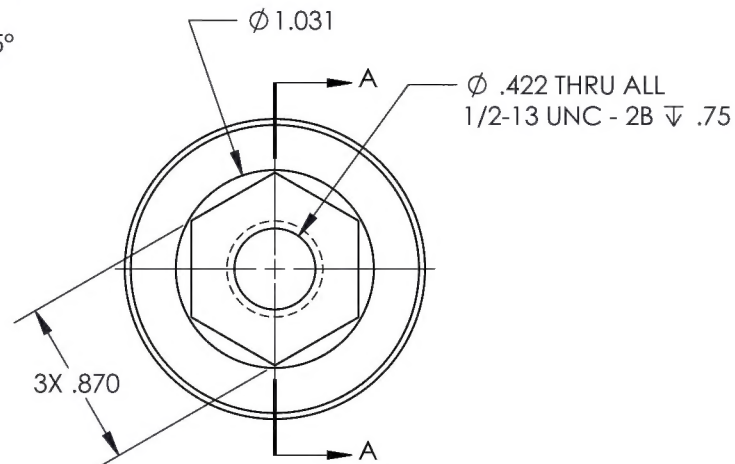
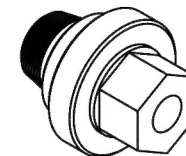
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		CH'D MINOR Ø TO .755±.005 TO MATCH ORIGINAL PRINTS. CH'D PRINT TOL. TO MATCH ORIGINAL PRINTS	2/14/2013	BIM	GE
1		CH'D HEX DIM. FROM .860 TO .870 ACROSS FLATS.	10/9/2013	RJC	GE
2	16-0192	UPDATED TO NEW STANDARDS. CH'D MAT'L WAS 41L40 IS 4140/4142. ADDED FINISH SPEC QMSI-6.2.2, B/O REV D.	10/27/2016	DPD	JAG



DETAIL B  
SCALE 4 : 1



SECTION A-A



NOTE:  
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

<b>DART AEROSPACE</b>	
TITLE <b>ADAPTER</b>	
DWG NO. <b>RB6796941-12</b>	REV <b>2</b>
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 32-36	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .010 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: COLE	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 7/17/2000	USED ON MODEL
SHEET 1 OF 1	SEE NOTE 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			-12	1	ADAPTER	4140/4142	